# 2.11 30511 HAZARD CONTROL IN MANUFACTURING

#### UNIT-1

- 1.1 Introduction, Classification of Engineering Industry, Manufacturing Processes, Hot Working, Foundry operations, furnace and equipment's, hazards, safe methods of operation.
- 1.2 Forging operations, heat radiation, maintenance of machines, shop equipment's and hand tools, safe work practice. Operations in hot and cold rolling mills.

#### **UNIT-2**

- 2.1 Machinery safeguard, Point of Operation, Principle of machine guarding, breakdown of machine guarding, types of guards and devices.
- 2.2 Cold Working, Safety in Power Presses, primary & secondary operations, shearing, bending, rolling, drawing.
- 2.3 Metal Cutting- safety in turning, boring, milling, planning and grinding. Maintenance of machine tools hazards and prevention.

#### **UNIT-3**

3.1 Welding and Cutting-Safety Precautions of Gas welding and Arc Welding, Cutting and Finishing.

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3.2 Gas Cylinders and Equipment's. Heat Treatment and Surface Treatment- Furnaces and Salt baths-operations and maintenance, safety in handling and storage of salts, disposal of effluents, health precautions, exposure to hazardous fumes, source of fumes, ventilation and fume protection.

## **UNIT-4**

- 1. Material Handling, Classification, safety consideration, manual and mechanical handling.
- 2. Handling assessments and techniques, lifting, carrying, pulling, pushing, palletizing and stocking.
- 3. Material Handling Equipment's, operation & maintenance. Maintenance of common elements wire rope, chains slings, hooks, clamps.

## **Reference Books:**

- 1. Accident Prevention Manual for Industrial Operations: National Safety Council, Chicago
- 2. Roland P. Blake, Industrial Safety
- 3. N C Balchin, Health and Safety in Welding and Allied process, Jaico Publishers
- 4. S. Kalpak Jian and S.R. Schmidt, Manufacturing Engineering and Technology, Pearson Education Asia