# AMCH26 POLYMER ENGINEERING

#### **UNIT-1 INTRODUCTION**

- 1.1 Defining polymers, Basic chemistry of polymers
- 1.2 Classification and types, Bonding in Polymers,
- 1.3 Molecular weight and Molecular Weight Distribution
- 1.4 Thermoplastic /Thermosetting polymers, Elastomers, Resins,
- 1.5 Adhesives, Coatings, Fibers, Composites
- 1.6 Solvents, Solutions, Blends, melts, Additives,
- 1.7 Fillers, Examples of industrial and high performance polymers

#### **UNIT-2 STEP- GROWTH (CONDENSATION) POLYMERIZATION**

- 2.1 Features, Definition of functionality
- 2.2 Functionality principle, Derivation of Carother's Equation
- 2.3 Effect of stoichiometric imbalance on molecular weight, Mechanism, Kinetics Pharter

#### **UNIT-3 FREE-RADICAL ADDITION (CHAIN-GROWTH) POLYMERIZATION**

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- 3.1 Mechanism, Kinetics of homogeneous polymerization
- 3.2 Experimental determination of rate of polymerization
- 3.3 Instantaneous average chain lengths,
- 3.4 Temperature dependence of rate and chain length, Gel effect or Auto acceleration
- 3.5 Kinetic chain length, Chain transfer, Inhibitors and Retarders

# **UNIT-4 IONIC AND CO ORDINATION CHAIN (ADDITION) POLYMERIZATION**

- 4.1 General features of ionic-chain addition polymerization
- 4.2 Mechanism and kinetics of cationic polymerization,
- 4.3 Mechanism and average degree of polymerization
- 4.4 Kinetics of anionic polymerization, Mechanism and kinetics of coordination polymerization

# **UNIT-5 COPOLYMERIZATION**

- 5.1 Basic concept
  - a. Technical significance
  - b. Steady-state assumptions in free-radical copolymerization
  - c. the co-polymer equation
  - d. Instantaneous molar composition of formed
- 5.2 Monomer reactivity rations
  - a. Significance and methods of Determination
  - b. Types of copolymers
- 5.3 Variation of Composition with conversion
- 5.4 Average copolymer composition
- 5.5 Cumulative composition of copolymer
  - a. Mechanisms

5.6 Kinetics a. Block and graft copolymers

#### **UNIT-6 POLYMERIZATION SYSTEMS**

- 6.1 Design criteria, Bulk polymerization (quiescent and stirred), Solution polymerization
- 6.2 Suspension Polymerization, Emulsion polymerization
- 6.3 Smith-Ewart kinetics, Deviations from the Smith-Ewart kinetics
- 6.4 Interfacial polycondensation, Comparison of the various processes, advantages and disadvantage, Heat transfer and mixing in polymerization reactors

# UNIT-7 CHARACTERIZATION OF MOLECULAR WEIGHT

- 7.1 Types of average molecular weight, Molecular weight and degree of polymerization
- 7.2 Polydispersity and Molecular Weight Distribution in polymers, Common techniques for measurement of average molecular weights
- 7.3 Viscometry, End-group analysis, Gel permeation chromatography

# UNIT-8 POLYMER RHEOLOGY AND MORPHOLOGY

- 8.1 Definition of rheology
- 8.2 Newtoniam and non-Newtonian fluids, Flow curves, Apparent Viscosity, Power law
- 8.3 Viscoelasticity, Free volume or molecular hole concept
- 8.4 Definition of morphology, Requirements for crystallinity
- 8.5 Effects on mechanical and optical properties

# **UNIT-9 POLYMER DEGRADATION**

9.1 General types, Thermal, Mechanical, Oxidative, hydrolytic, ultrasonic, high-energy radiation, photo degradation, Antioxidants and Stabilizers

# UNIT-10 POLYMER PROCESSING

- 10.1 Blow molding, Injection molding, Compression Molding
- 10.2 Extrusion, Calendaring, sheet forming or Thermoforming, Casting, Coating
- 10.3 Powder-coating technique, Fluidized-bed coating technique, Laminating
- 10.4 Fiber spinning, Bi-axial orientation, Reinforced reaction injection molding
- 10.5 Filament winding, Pultrusion, Design considerations with polymers, processing characteristics, engineering challenges in processing.

# **Reference Books:**

- 1. Fundamentals of Polymer Engineering by Anil Kumar and Rakesh Gupta
- 2. Principles of Polymer Systems by F Rodriguez